

The following paragraphs, tables and figures replace in their entirety the corresponding figures in the 1/8 to 5 Ton "Electric Chain Hoist ER and NER Series" Owner's Manual:

- 3.2.2 When the hoist is used without a chain container, the free end of the chain is attached to the hoist body as shown in Figure 3-4. Connect the no load end of the chain to Chain Guide A with the End Wire or End Suspender provided. For 5 Ton hoists, connect the no load end of the chain directly to Chain Guide A if Chain Guide A is notched to accept the chain. Make sure the chain remains free of twists and the chain Stopper is installed on the correct link. Refer to Table 3-2 for proper placement of Stopper.

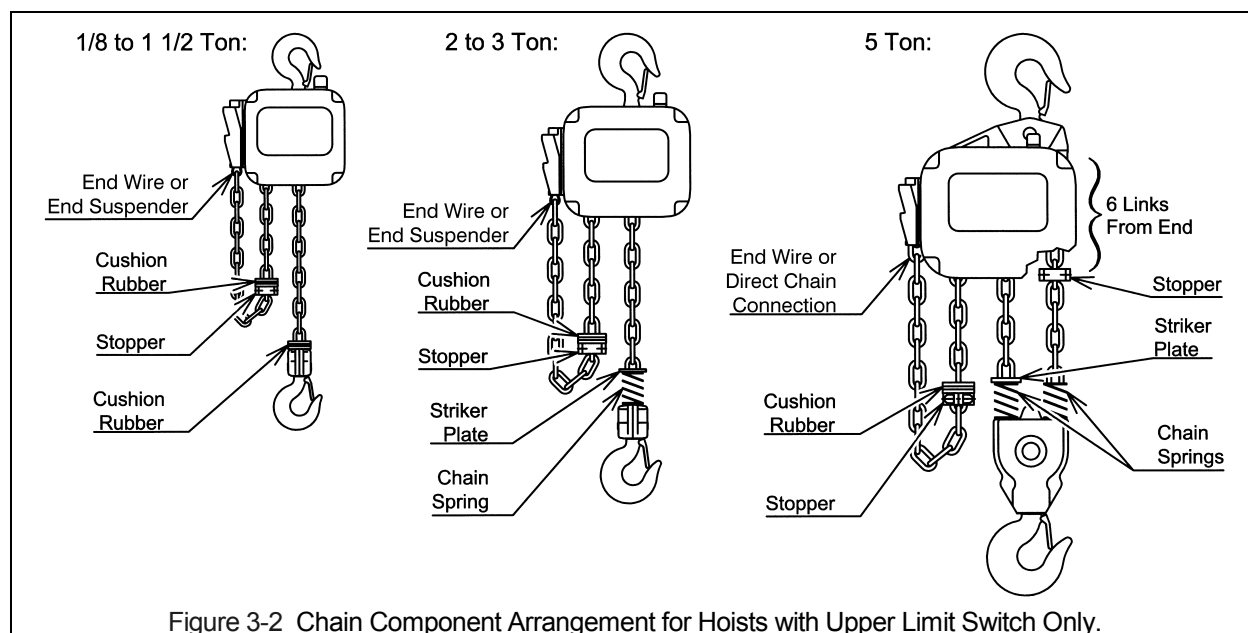


Figure 3-2 Chain Component Arrangement for Hoists with Upper Limit Switch Only.

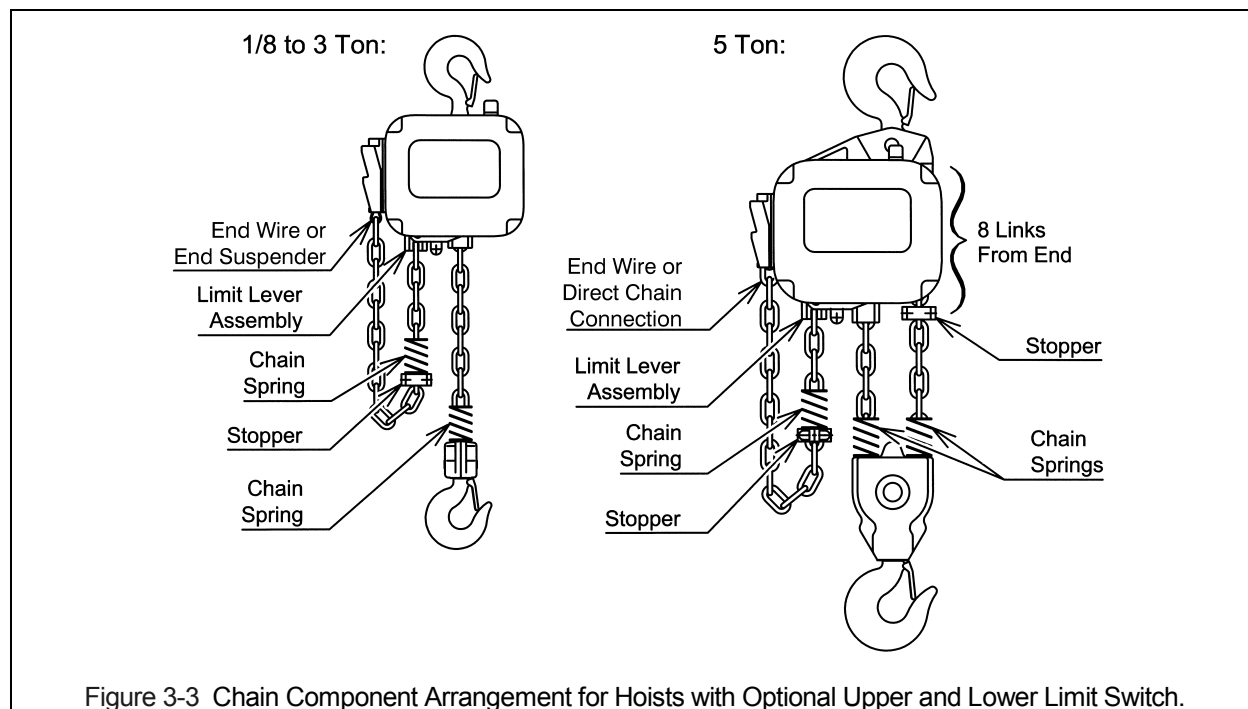
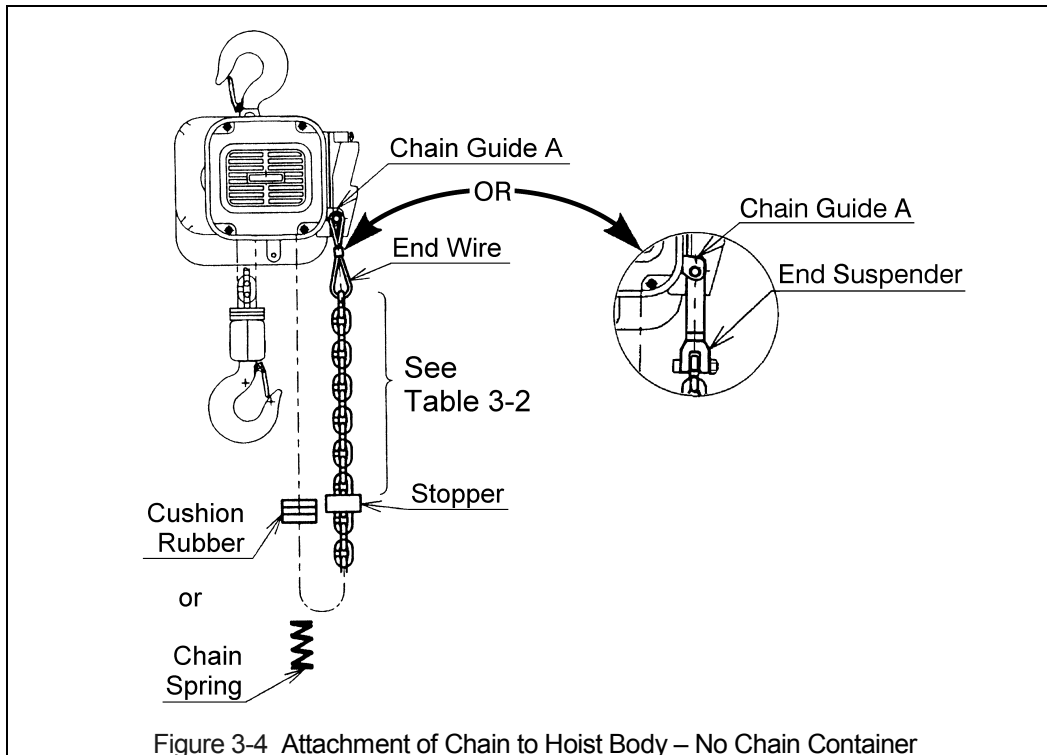


Figure 3-3 Chain Component Arrangement for Hoists with Optional Upper and Lower Limit Switch.

Table 3-2 Chain Stopper Placement		
Capacity Code	Without Chain Container	With Chain Container
001HD, dual speed with optional upper/lower limit switch	25 th link from the free end	3 rd link from the free end
001H, 003S, 003H, 005L, 005S, 010L, 010S, 015S, 020L	15 th link from the free end	3 rd link from the free end
020S, 025S, 030L, 030S, 050L	13 th link from the free end	3 rd link from the free end



6.4.2 Load Chain Replacement:

- 4) Remove all chain components including the Bottom Hook Set Assembly, Stoppers, Cushion Rubbers, Chain Springs, Striker Plates, Chain Pin and End Wire (or End Suspender) from the chain for reuse on new chain. Inspect and replace any damaged or worn parts.



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